

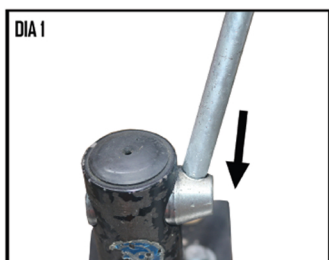
OPERATING INSTRUCTIONS FOR SAW CHAIN BREAKER

- Read instructions carefully before starting.
- Mount breaker to strong bench with nuts and bolts.
- Wear protection goggles when using the breaker.

HOW TO OPERATE

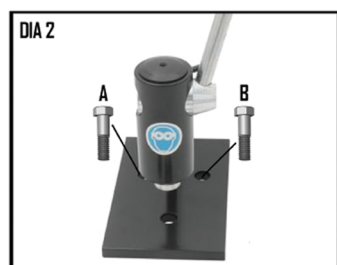
1. Assembly

Your breaker is already assembled, except the lever. To attach, release screw (1) see diagram 1 and insert lever (2) and tighten screw (1).



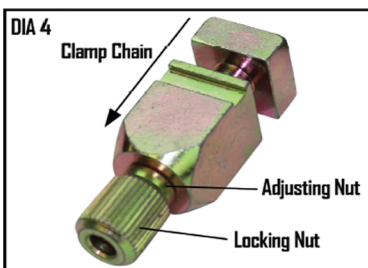
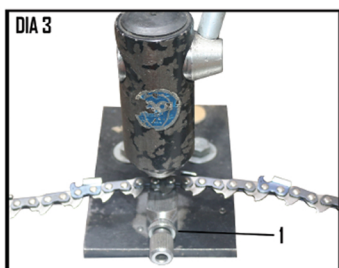
2. Mounting to Bench

Place breaker close to front of your strong bench and fix breaker to bench (see A & B) in diagram 2.



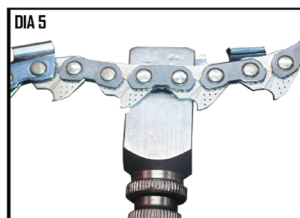
3. How to Break Chain Rivets

Place chain rivet directly under the punch in breaker and pull lever forward with enough force to remove rivet. Ensure punch is centre of rivet. See diagram 4. Place saw chain in the supplied anvil as shown in diagram 3. Tighten anvil with adjustment knob (1).

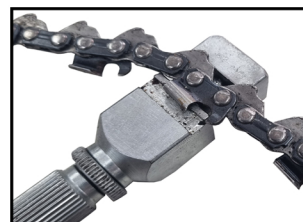


4. Rivet Removal

Make sure cutters are always laying on upside when breaking. See diagram 5 and 6.

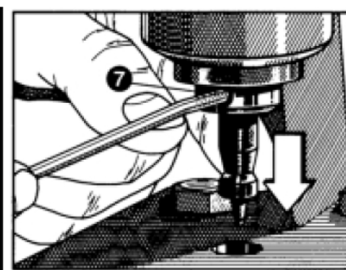


When breaking on a cutter tooth, make sure you align the tooth into the slot as per picture.



5. How to Replace Punch

To replace broken or worn punch remove grub screw (1) in diagram 7 using the supplied allen key and insert the new punch (2).



OPERATING INSTRUCTIONS FOR SAW CHAIN RIVET SPINNER

- Ensure protective safety goggles are worn at all times during operation

HOW TO OPERATE

1. Assembly

Mount Rivet Spinner to a strong bench with nuts and bolts. As in diagram 1. Make sure it is secure. Select correct anvil and take up handle for chain size. See chart below.

2. Position the sawchain across the two plastic supports (1) in diagram 2. Adjust height of rollers by rotating them.

3. Position the anvil and take up handle (1 & 2) anvil in the centre of the rivets (diagram 3).

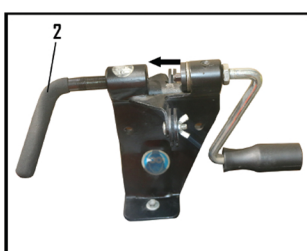
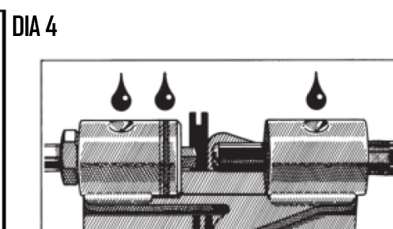
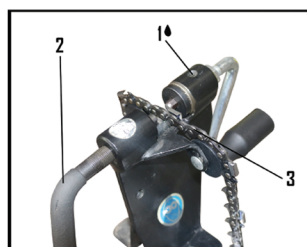
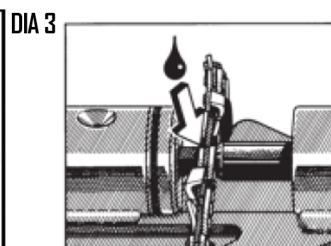
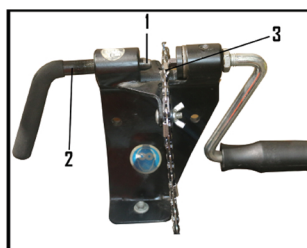
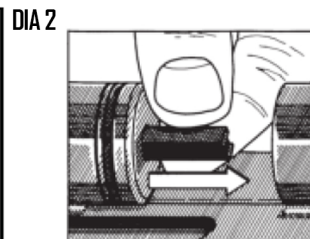
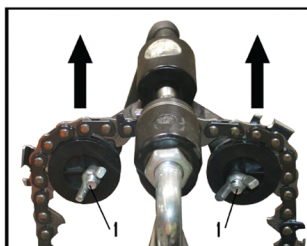
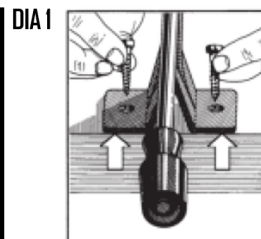
4. Tighten take up handle (2) into rivet spinner (1) against the anvil in diagram 3. Add oil to anvil.

5. Turn the take up handle (2) in diagram 4 several times so that the centre of the rivet spinner is located in the centre of the anvil (3).

6. Oil will assist in better (1) operation and performance. See diagram 4.

7. Turn spinner handle and the take up handle at the same time until rivet is spun correctly. Do not overtighten.

8. To replace rivet spinner anvil (diagram 5) unscrew take up handle (2) and remove anvil. Always operate with correct anvil.



DIA 5

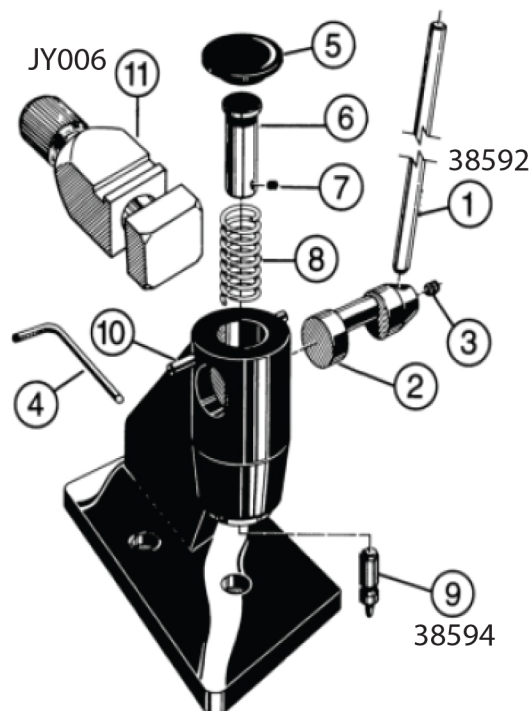
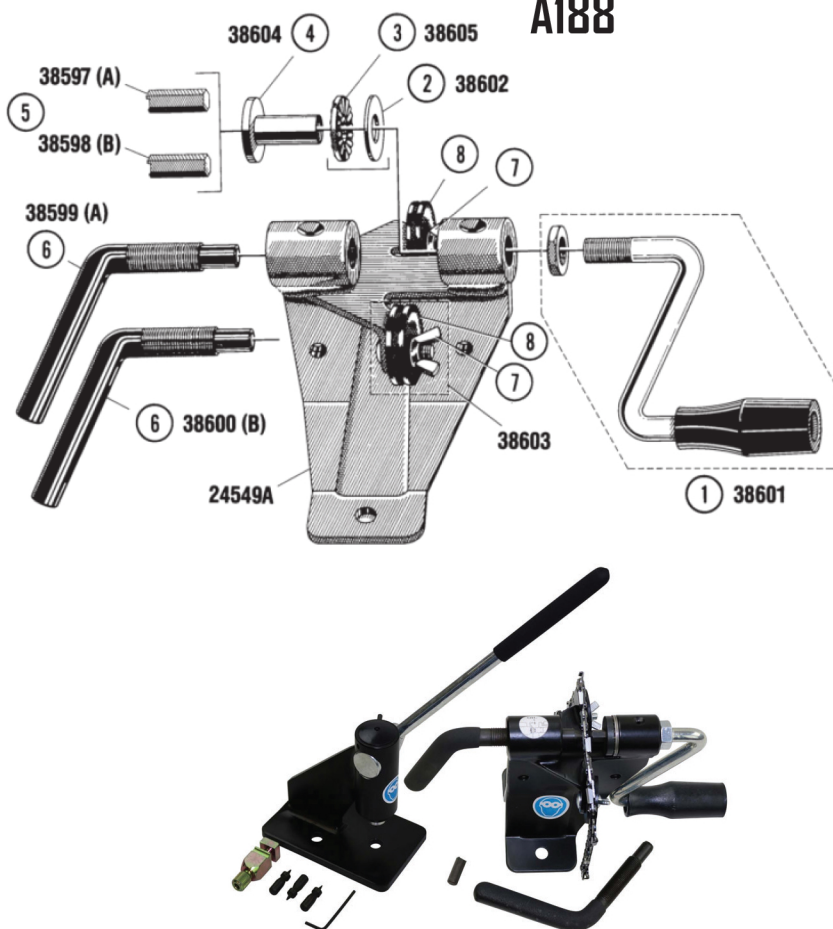
SPINNER ANVIL/TAKE-UP HANDLE CHART

TAKE-UP HANDLE MARKING	"B"	"B"	"A"	"B"	"A"	"A"
SPINNER ANVIL MARKING	"B"	"B"	"A"	"B"	"A"	"A"
CHAIN PITCH	1/4	3/8LP	3/8	.325	.404	1/2



BREAKER-SPINNER

A188 A189



Spinner

38597A	3/8 and .404 Spinner Dies
38598B	3/8lp and .325 Spinner Dies
JY38599	Thrust Take up Handle (A) 3/8 404 for Chainsaw Chain Rivet spinner
JY38600	Thrust Take up Handle (B) 1/4" .325" for Chainsaw Chain Rivet spinner
JY38604	Spinner Sleeve for Chainsaw Chain Rivet spinner
JY38605	Flat Bearing for Chainsaw Chain Rivet spinner
JY38602	Flat Washer for Chainsaw Chain Rivet spinner
JY38603	Guide Wheel and Locking Screw for Chainsaw Chain Rivet spinner
JY38601	Spinner Handle for Chainsaw Chain Rivet spinner

Breaker

JY38592	Chainsaw Chain Breaker Handle
JY006	Adjustable Anvil Rivet Tool
JY38594	Punch



How to
Break & Spin