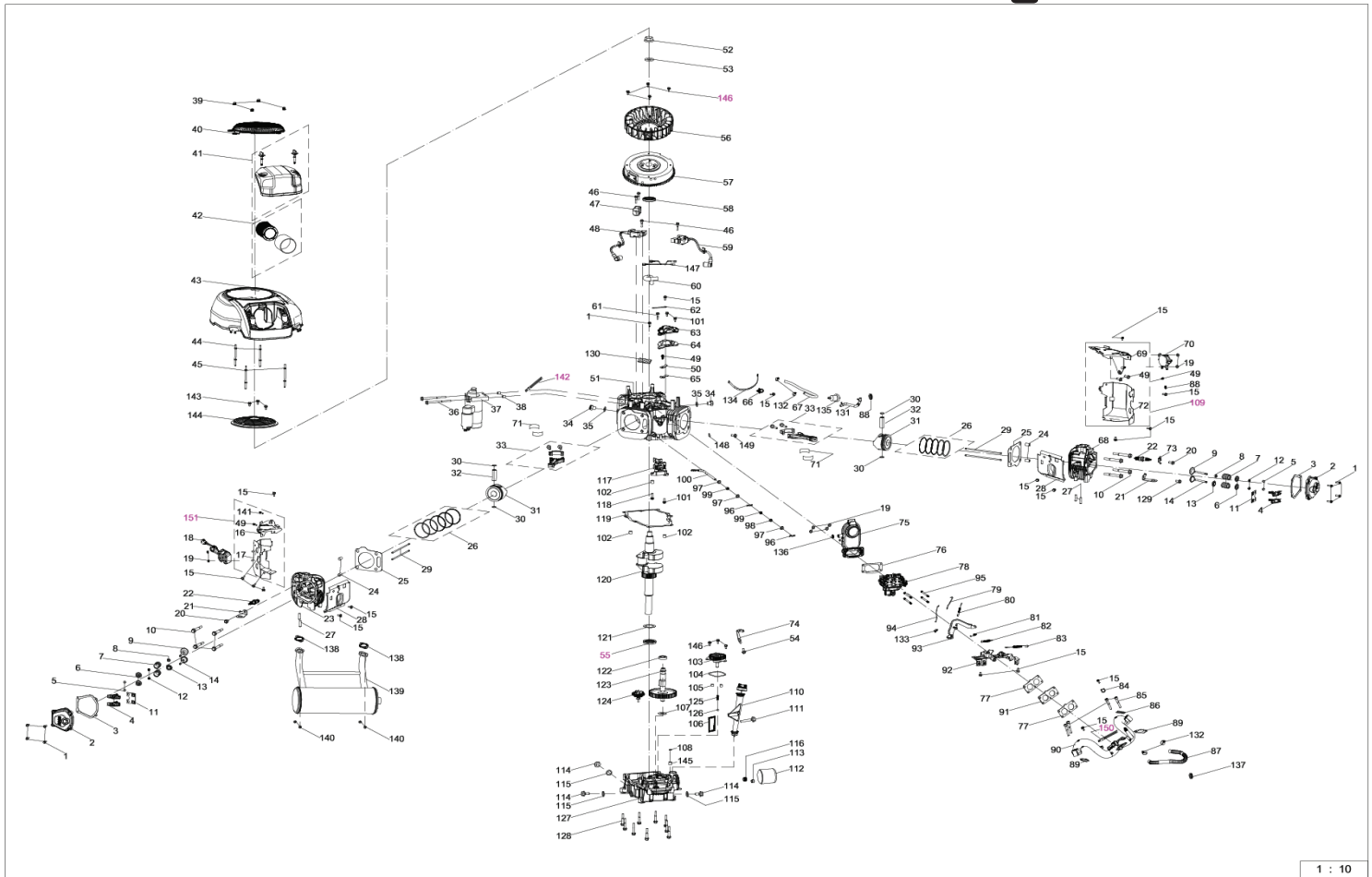


# VS680 20HP Vert Shaft Engine



1 : 10

VS680-001	Bolt, M6×22
VS680-002	Valve Cover
VS680-003	Gasket, Valve Cover
VS680-004	Rocker Arm Assembly
VS680-005	Valve Adjust Cap, Exhaust
VS680-006	Valve Spring Seat
VS680-007	Valve Spring
VS680-008	Intake Valve Seal
VS680-009	Intake Valve
VS680-010	Bolt, M10×1.25×87
VS680-011	Rocker Arm Base
VS680-012	Valve Locker
VS680-013	Valve Spring Seat
VS680-014	Exhaust Valve
VS680-015	Bolt, M6×12
VS680-016	Shroud, Right
VS680-017	Cylinder Head Baffle
VS680-018	Regulator
VS680-019	Nut, M6
VS680-020	Bolt
VS680-021	Lift Hook
VS680-022	Spark Plug
VS680-023	Cylinder Head
VS680-024	Pin, φ12×20
VS680-025	sket, Cylinder Head
VS680-026	Piston Ring Set
VS680-027	Stud, M8×34
VS680-028	shroud
VS680-029	Push Rod
VS680-030	Circlip

VS680-031	Piston
VS680-032	Piston Pin
VS680-033	Connecting Rod Assembly
VS680-034	Earth Bolt
VS680-035	Washer, φ14×1.5×φ22
VS680-036	Bolt, M8×110
VS680-037	Electric Starter
VS680-038	Pin, φ10×12
VS680-039	Nut, M6
VS680-040	Shroud
VS680-041	Air Filter Cover Assembly
VS680-042	Air Filter Element
VS680-043	Blower Housing
VS680-044	Stud, M6×112.5
VS680-045	Stud, M6×122
VS680-046	Bolt, M6×30
VS680-047	Charging Coil
VS680-048	RightHandSide Ignition Module
VS680-049	Bolt, M6×10
VS680-050	Oil Block
VS680-051	Crankcase
VS680-052	Nut, M20×1.5
VS680-053	Washer, φ20.5×5×φ40
VS680-054	Bolt, M8×20
VS680-055	Oil Seal, φ38×φ58×8
VS680-056	Cooling Fan
VS680-057	Flywheel
VS680-058	Oil Seal, φ38×φ58×8
VS680-059	Left Hand Side Ignition Module
VS680-060	Breather Hose



# VS680 20HP Vert Shaft Engine Cont'd

VS680-061	Bolt, M6×28
VS680-062	Wire Board
VS680-063	Breather Cover
VS680-064	Gasket, Breather Cover
VS680-065	Breather Valve
VS680-066	Clip
VS680-067	Fuel Hose φ6.3×φ12.5×110
VS680-068	Cylinder Head
VS680-069	Shroud, Left
VS680-070	Pulse Pump
VS680-071	Connecting Rod Bearing
VS680-072	Cylinder Head Baffle
VS680-073	Oil pipe bracket
VS680-074	Lift Hook
VS680-075	Intake Manifold
VS680-076	Gasket, Air Filter
VS680-077	Gasket, Carburetor
VS680-078	Carburetor
VS680-079	Throttle Linkage
VS680-080	Idle Spring
VS680-081	Choke Spring
VS680-082	Governor Spring
VS680-083	Governor Spring
VS680-084	Clip Base
VS680-085	Bolt, M8×50
VS680-086	Clip
VS680-087	Fuel Hose φ6.3×φ12.5×450
VS680-088	Spray Head Washer
VS680-089	Gasket, Intake Manifold
VS680-090	Intake Manifold
VS680-091	Insulator
VS680-092	Governor Gear Bracket Assemb
VS680-093	Governor Lever
VS680-094	Choke Lever
VS680-095	Stud, M6×92
VS680-096	Cotter Pin
VS680-097	Washer, φ8.5×2×φ15.8
VS680-098	Oil Seal, φ8×φ14×4
VS680-099	Bearing, HK081210
VS680-100	Governor Gear Shaft
VS680-101	Bolt, M6×16
VS680-102	Pin, φ8×12
VS680-103	Oil Pump
VS680-104	Gasket, Oil Pump
VS680-105	Pin, φ8×8
VS680-106	Filter Screw
VS680-107	Washer, φ17.4×1×φ25.9
VS680-108	O-Ring, φ13.2×2.65
VS680-109	Cylinder Head Baffle Right
VS680-110	Dipstick
VS680-111	Bolt, M6×55
VS680-112	Oil Filter
VS680-113	Connection Pipe
VS680-114	Earth Bolt
VS680-115	Washer, φ20×1.5×φ26
VS680-116	Earth Bolt
VS680-117	Lower Rocker Arm
VS680-118	Bolt, M6×25
VS680-119	Gasket, Crankcase
VS680-120	Crankshaft

VS680-121	Washer, φ38.5×1×φ54
VS680-122	Bearing, 6003
VS680-123	Camshaft
VS680-124	Governor Gear
VS680-125	Oil Pump Spring
VS680-126	Steel Ball, φ9.5
VS680-127	Crankcase Cover
VS680-128	Bolt, M8×48
VS680-129	Bolt, M8×16
VS680-130	Breather Filter Screen
VS680-131	Fuel Hose
VS680-132	Clamp
VS680-133	Choke Linkage Lock Clamp
VS680-134	Tape, L=150mm
VS680-135	Fuel Filter
VS680-136	Intake Manifold Jacket
VS680-137	Fuel Hose Jacket
VS680-138	Gasket, Muffler
VS680-139	Muffler
VS680-140	Nut, M8
VS680-141	Bolt, M6×10
VS680-142	Clip
VS680-143	Self-tapping Screw, ST5.5×25
VS680-144	Shroud
VS680-145	Pin, φ14×10×φ12.5
VS680-146	Bolt, M6×18
VS680-147	Cable Assembly
VS680-148	Washer, φ10.5×1.5×φ18
VS680-149	Bolt, M10×1×10
VS680-150	Clip
VS680-151	Cylinder Head Baffle Left

VS680_SKIT	Service Kit
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